

Figure 3-1 Principal Items of Equipment.

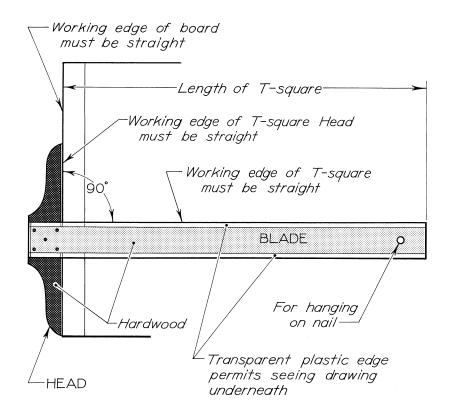


Figure 3-2 The T-square.

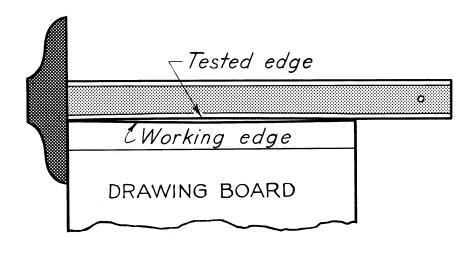


Figure 3-3
Testing the Working Edge of the Drawing Board.

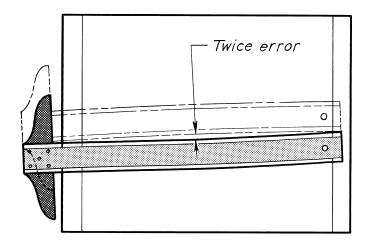


Figure 3-4 Testing the T-square.

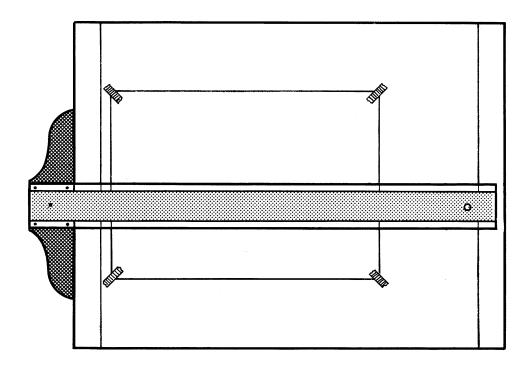


Figure 3-5
Placing Paper on Drawing Board.

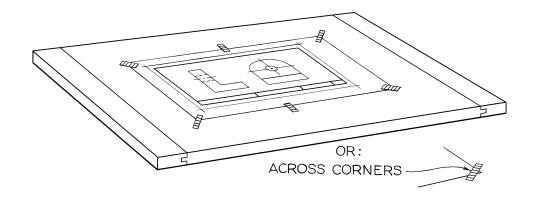


Figure 3-6 Positions of Drafting Tape.

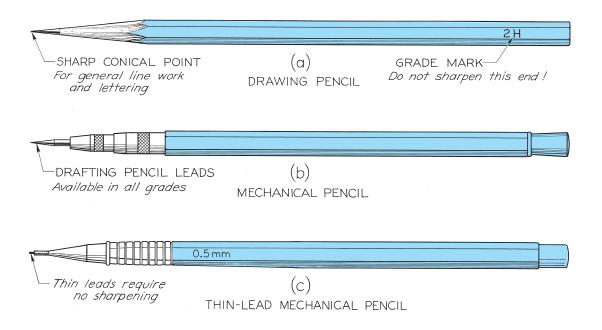


Figure 3-7 Drawing Pencils.

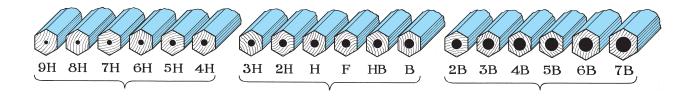


Figure 3-8 Lead Grade Chart.

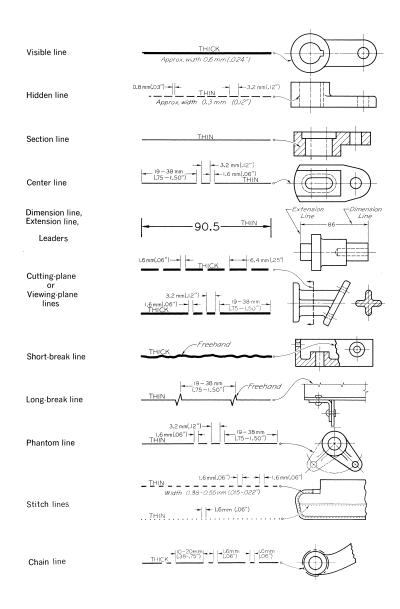


Figure 3-9
Alphabet of Lines (Full Size).

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.005 in.	.007 in.	.010 in.	.012 in.	.014 in.	.020 in.	.024 in.	.028 in.	.031 in.	.039 in.	.047 in.	.055 in.	.079 in.
.13 mm	.18mm	.25 mm	.30 mm	.35 mm	.50mm	.60 mm	.70mm	.80mm	1.00 mm	1.20mm	1.40mm	2.00 mm

Figure 3-10

 $Line\ Gage.\ {\it Courtesy}\ of\ {\it Koh-I-Noor}\ {\it Rapidograph},\ {\it Inc.}$ 

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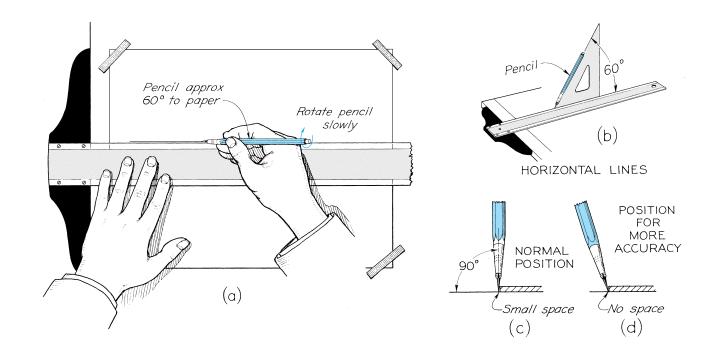


Figure 3-11
Drawing a Horizontal Line.

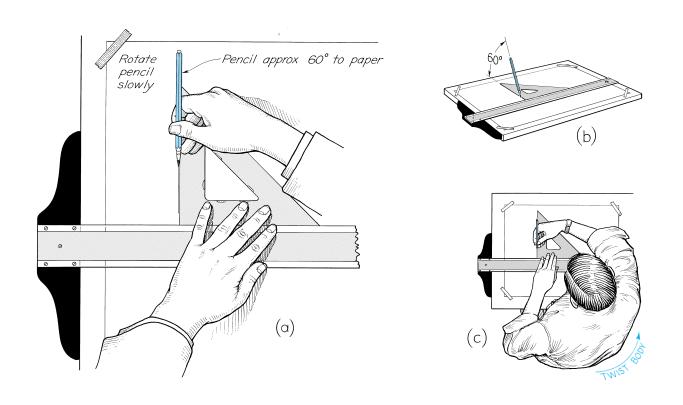


Figure 3-12 Drawing a Vertical Line.

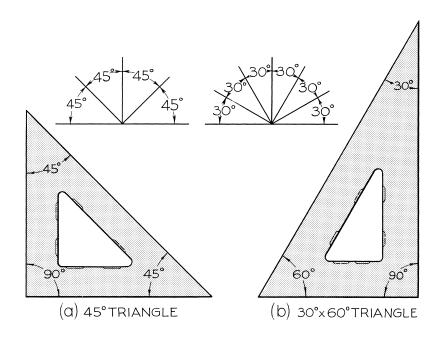
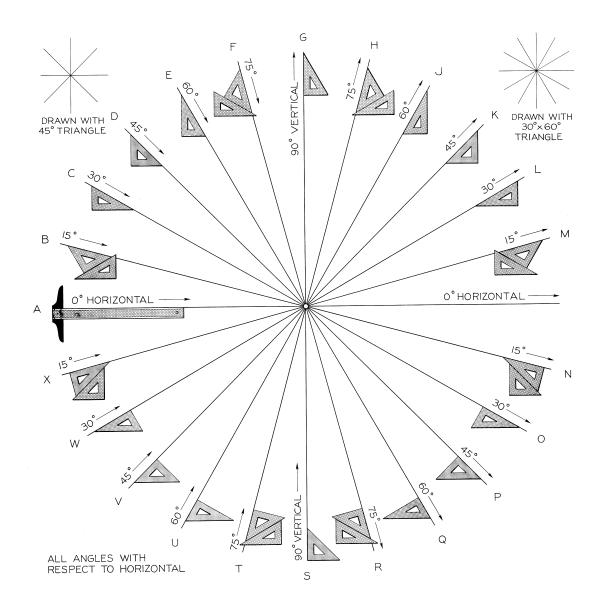


Figure 3-13 Triangles.



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Figure 3-14
The Triangle Wheel.

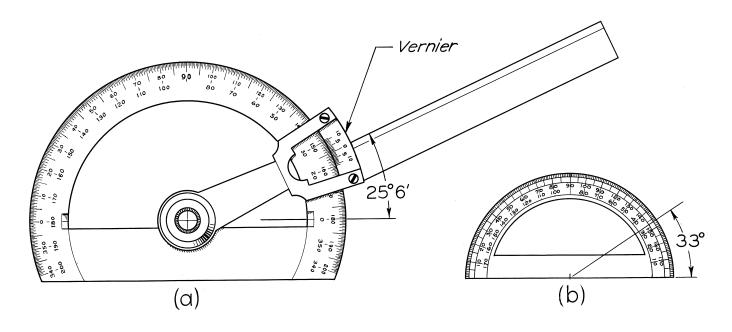


Figure 3-15 Protractors.

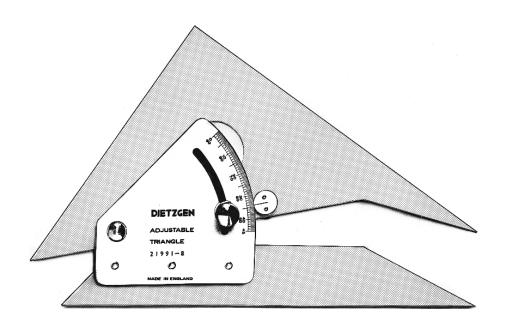


Figure 3-16 Adjustable Triangle.

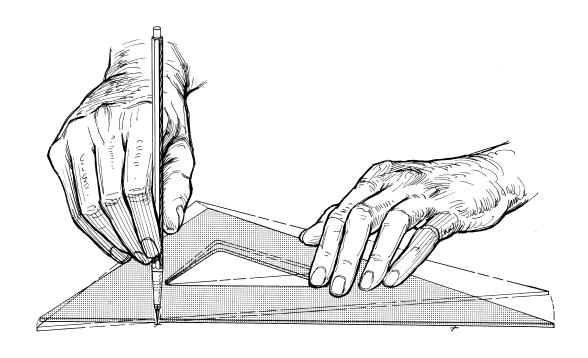


Figure 3-17
To Draw a Pencil Line Through Two Points.

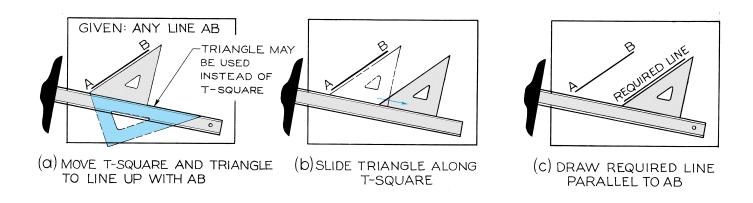


Figure 3-18
To Draw a Line Parallel to a Given Line.

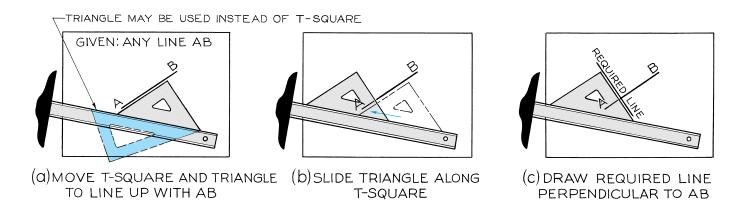


Figure 3.19
To Draw a Line Perpendicular to a Given Line.

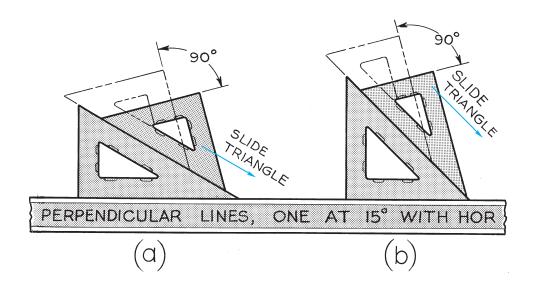


Figure 3-20 Perpendicular Lines.

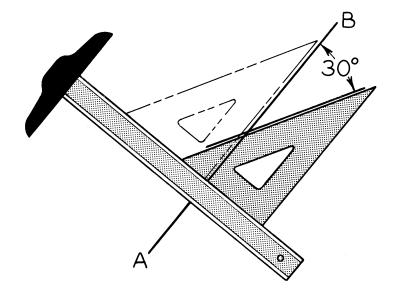
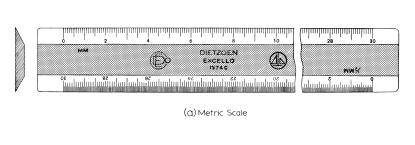
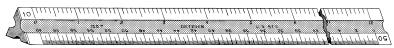
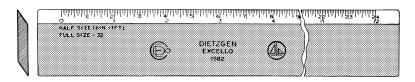


Figure 3-21 Line at 30° with Given Line.





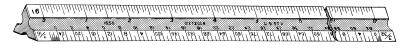
(b) Engineers' Scale



(C) Decimal Scale



(d) Mechanical Engineers' Scale



(e) Architects' Scale

Figure 3-22 Types of Scales.

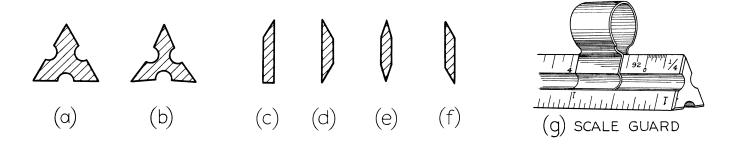


Figure 3-23 Scale Guard.

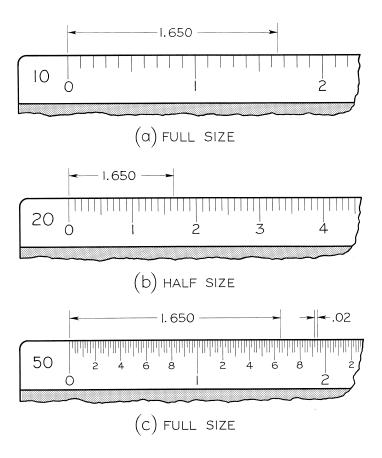
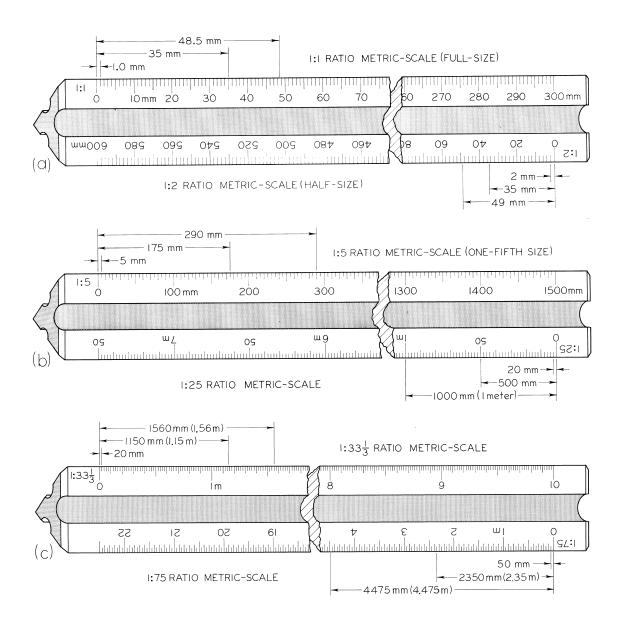
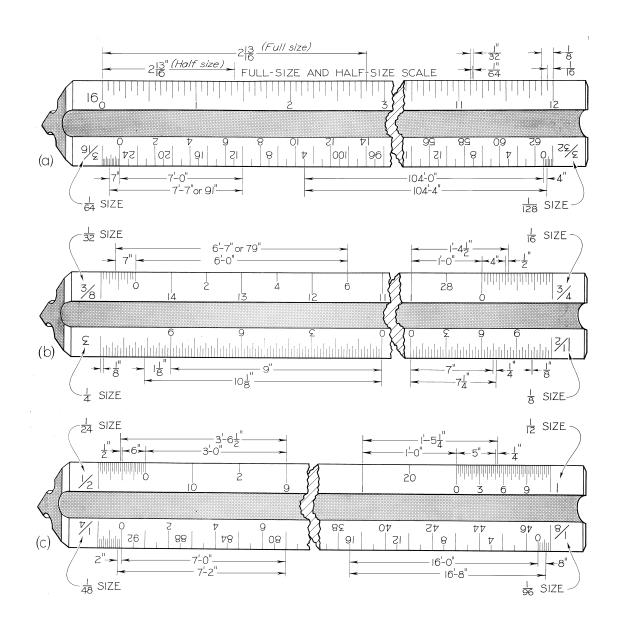


Figure 3-24 Decimal Dimensions.



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Figure 3-25 Metric Scales.



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Figure 3-26 Architects' Scales.

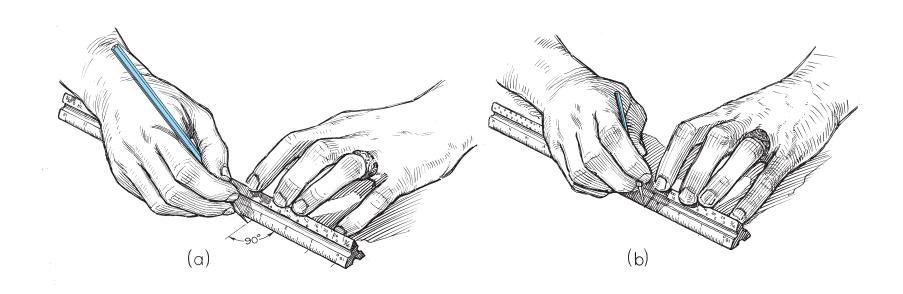


Figure 3-27 Accurate Measurements.

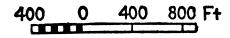


Figure 3-27.1

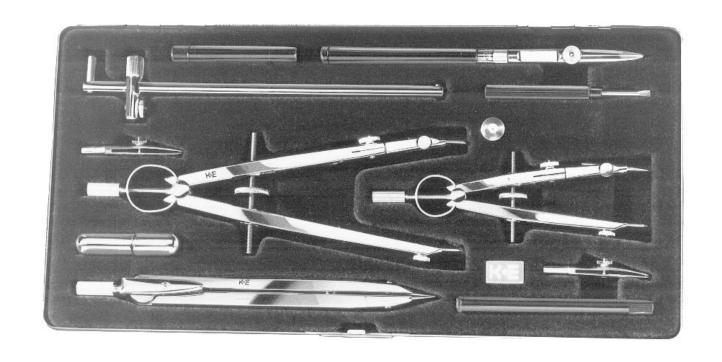


Figure 3-28
Giant Bow Set. Courtesy of Frank Oppenheimer.

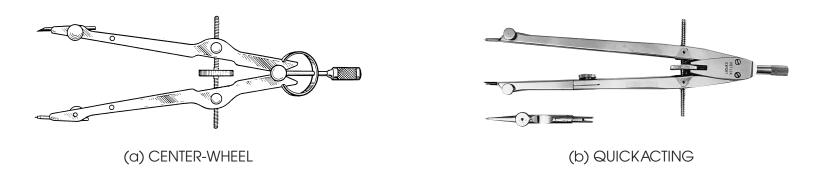


Figure 3-29 Giant Bow Compass.

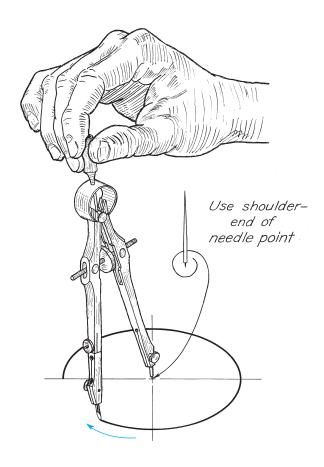


Figure 3-30 Using the Giant Bow Compass.

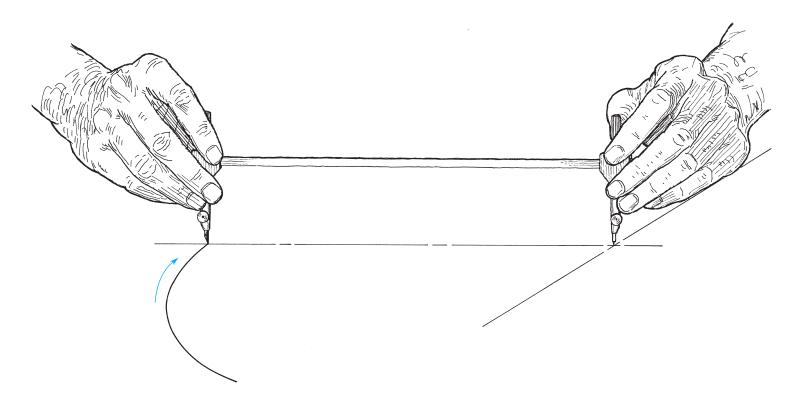


Figure 3-31
Drawing a Circle of Large Radius with the Beam Compass.

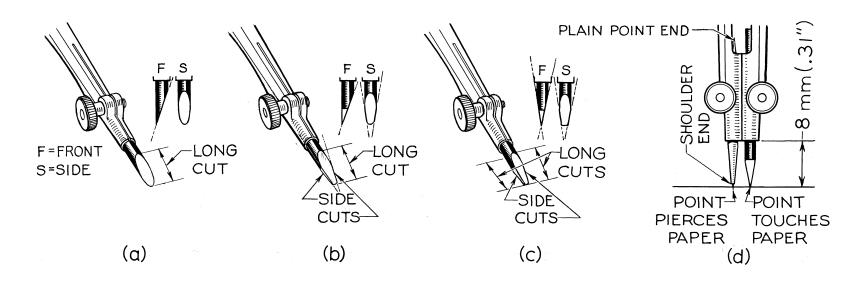


Figure 3-32 Compass Lead Points.

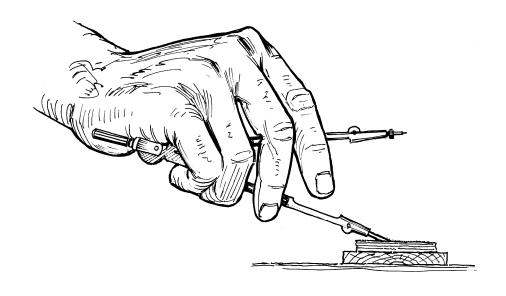
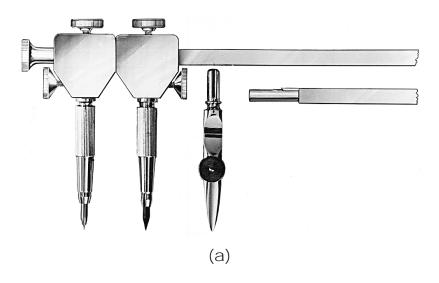
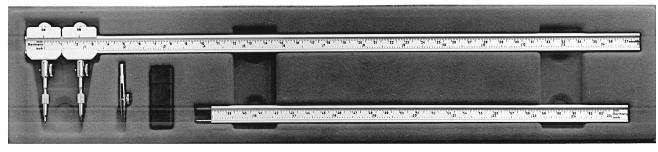


Figure 3-33 Sharpening Compass Lead.





(b)

Figure 3-34

## Beam Compass Sets.

(a) Courtesy of Frank Oppenheimer; (b) Courtesy of Tacro, Div. of A&T Importers, Inc.



Figure 3-35 Adjusting the Dividers.

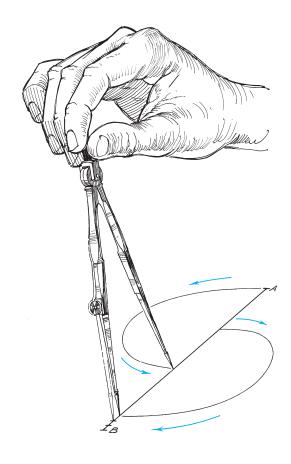


Figure 3-36 Using the Dividers.

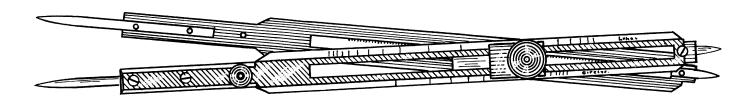


Figure 3-37
Proportional Dividers.

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Figure 3-38
Combination Pen and Pencil Bow. *Courtesy of Frank Oppenheimer*.

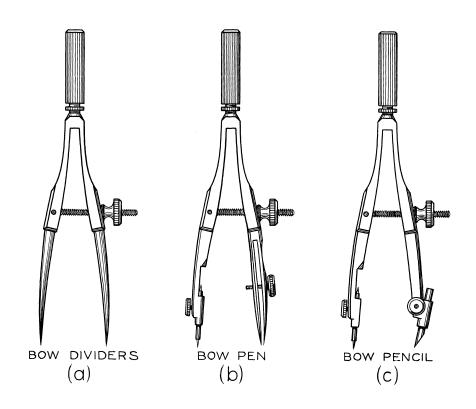


Figure 3-39
Bow Instruments with Side Wheel.

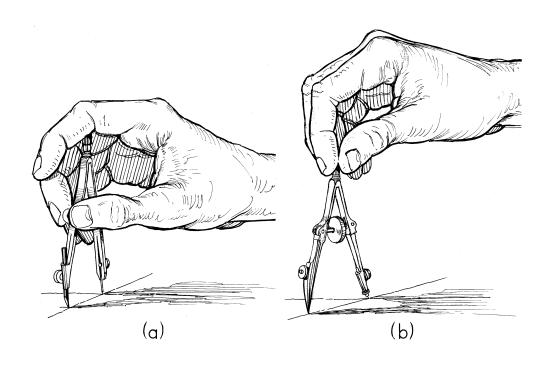


Figure 3-40 Using the Bow Instruments.

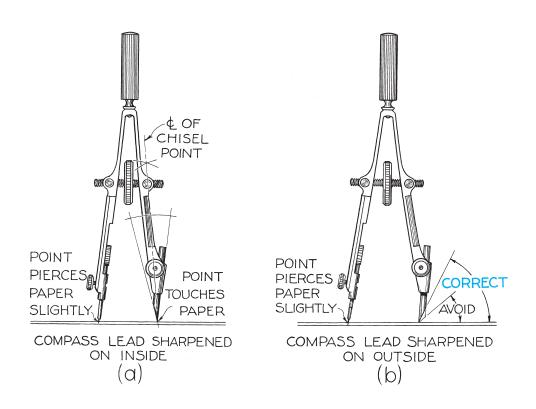


Figure 3-41 Compass-Lead Points.

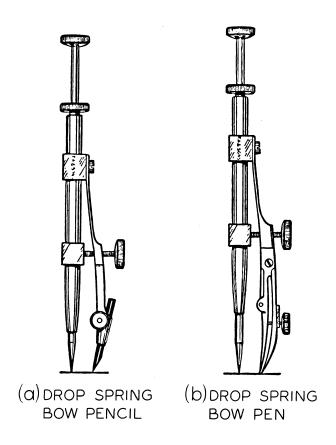


Figure 3-42
Drop Spring Bow Instruments.

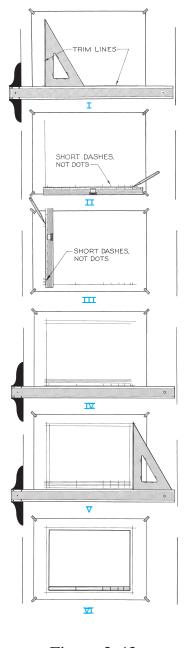


Figure 3-43
To Lay Out a Sheet. Layout A-2; see inside front cover.

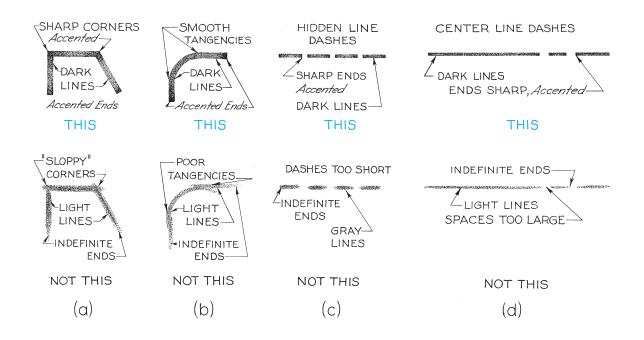


Figure 3-44 Technique of Lines (Enlarged).

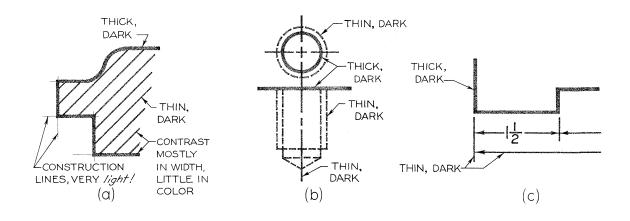


Figure 3-45
Contrast of Lines (Enlarged).



Figure 3-46
Technical Fountain Pen and Pen Set. Courtesy of Koh-I-Nor Rapidograph, Inc.



Figure 3-47
Using the Technical Fountain Pen.

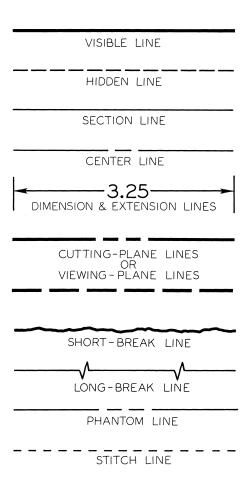
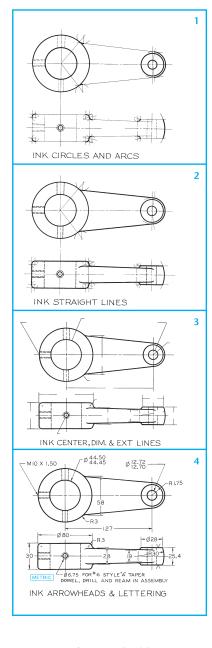


Figure 3-48
Alphabet of Ink Lines (Full Size).



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Figure 3-49 Order of Inking.

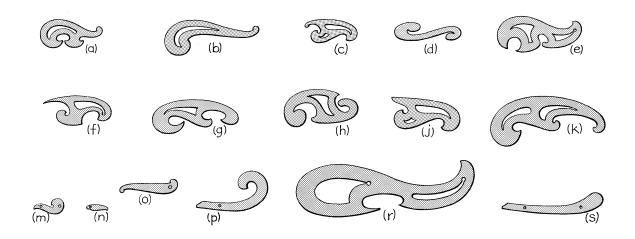


Figure 3-50 Irregular or French Curves.

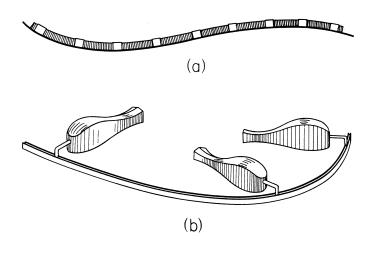


Figure 3-51 Adjustable Curves.



Figure 3-52
Using the Irregular Curves.

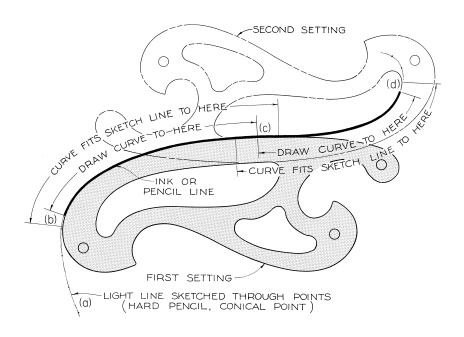


Figure 3-53
Settings of Irregular Curve.

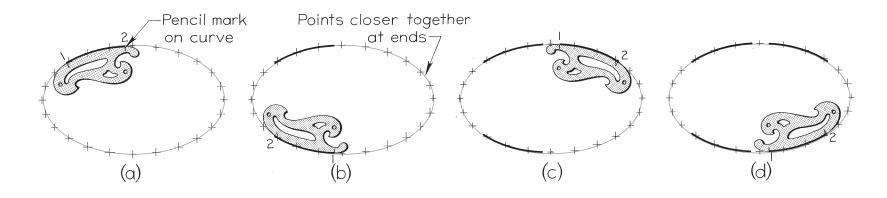


Figure 3-54
Symmetrical Figures.

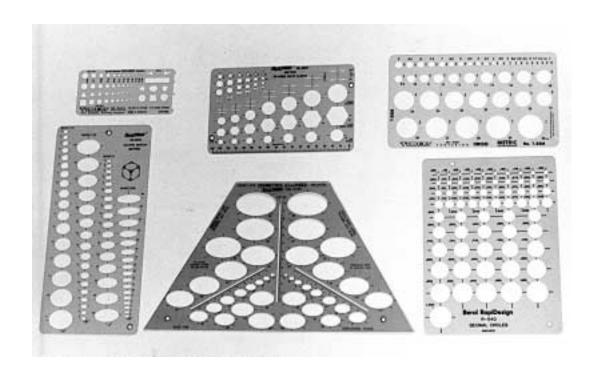


Figure 3-55 Templates.



Figure 3-56
Drafting Machine. Courtesy of VEMCO Corporation.



Figure 3-57
Adjustable Drafting Table with Track Drafting Machine. Courtesy of Keuffel & Esser Co.

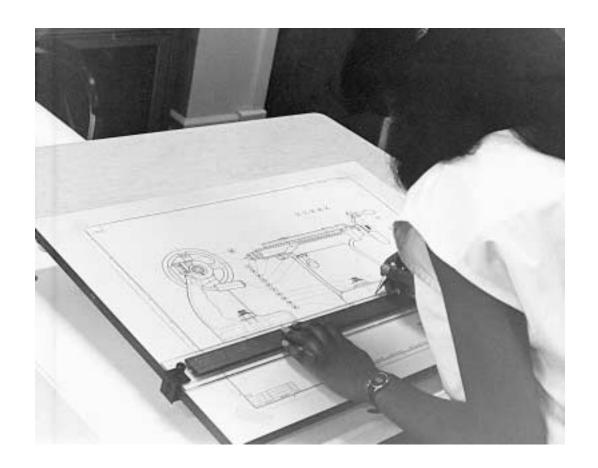


Figure 3-58
Parallel-Ruling Straightedge.

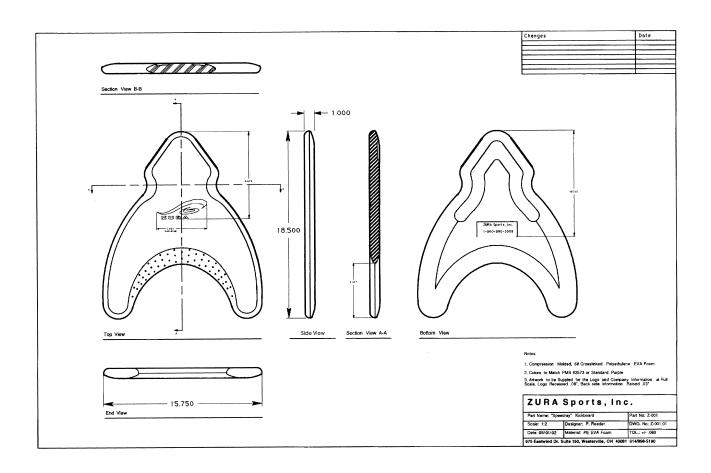


Figure 3-59
A Drawing Created Using CAD. Courtesy of Zura Sports, Inc.

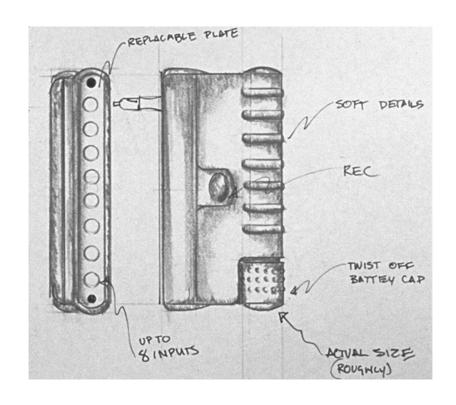


Figure 3-60
Great Ideas Often Start as Freehand Sketches Made on Scratch Paper. Courtesy of ANATech, Inc.

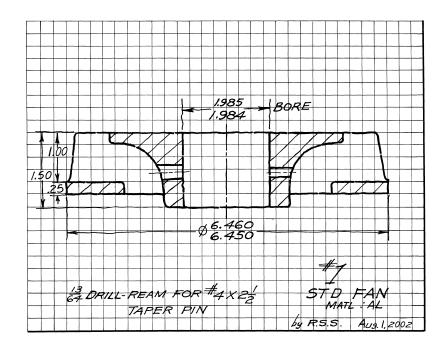


Figure 3-61 Sketch on Graph Paper.

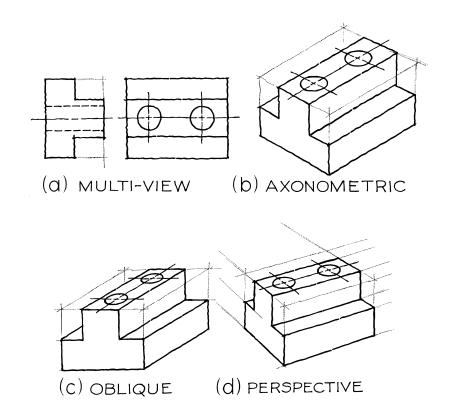


Figure 3-62
Types of Projection.

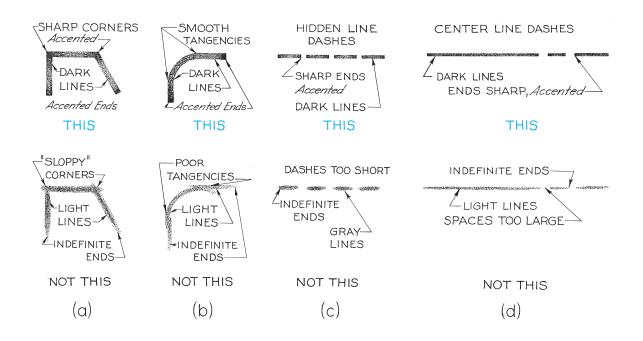


Figure 3-63
Technique of Lines (Enlarged).

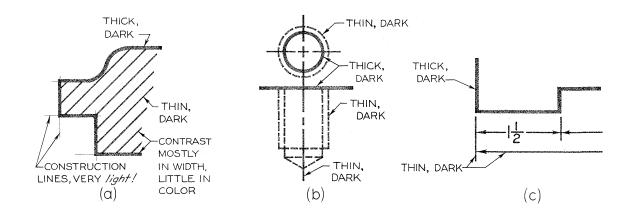


Figure 3-64
Contrast of Lines (Enlarged).





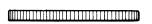


Figure 3-65 Circle Viewed as an Ellipse.

## ABCDEFGH abcdefghij ABCDEFGHI abcdefghijklm

Roman All letters having elementary strokes "accented" or consisting of heavy and light lines, are classified as Roman.

Italic-All slanting letters are classified as Italics-These may be further designated as Roman-Italics, Gothic Italics or Text Italic.

Figure 3-66
Serif and Sans-Serif Lettering.

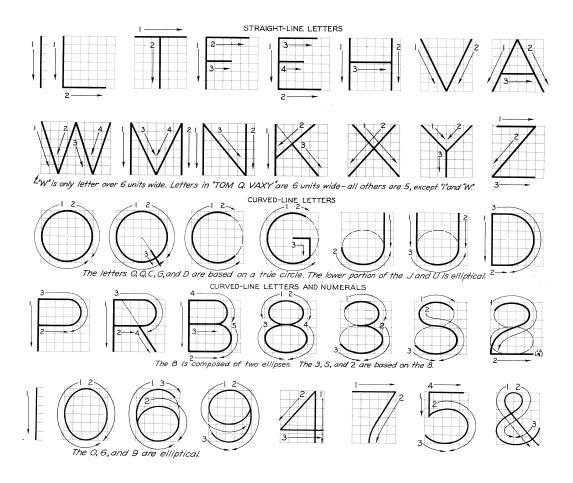


Figure 3-67
Vertical Capital Letters and Numerals.

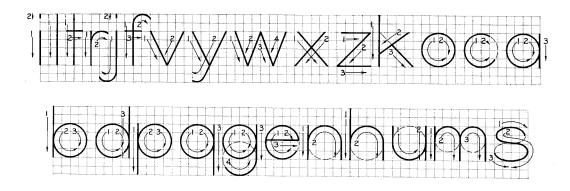


Figure 3-68
Vertical Lowercase Letters.



Figure 3-69
Inclined Capital Letters and Numerals.

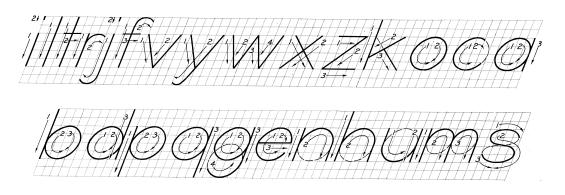


Figure 3-70 Inclined Lowercase Letters.

THE IMPORTANCE OF GOOD LETTERING CANNOT BE OVER-EMPHASIZED. THE LETTERING CAN MAKE OR BREAK AN OTHERWISE GOOD DRAWING.

PENCIL LETTERING SHOULD BE DONE WITH A FAIRLY SOFT SHARP PENCIL AND SHOULD BE CLEAN-CUT AND DARK. ACCENT THE ENDS OF THE STROKES.

Figure 3-71
Pencil Lettering (Full Size).

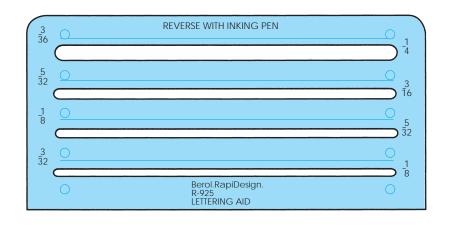


Figure 3-72
The Berol Rapidesign 925 Template is Used to Quickly Create Guidelines for Lettering.

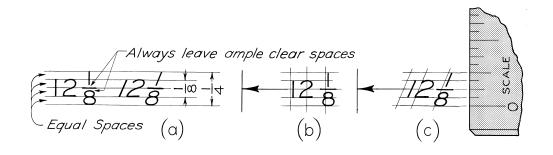


Figure 3-73
Guide Lines for Dimension Figures.

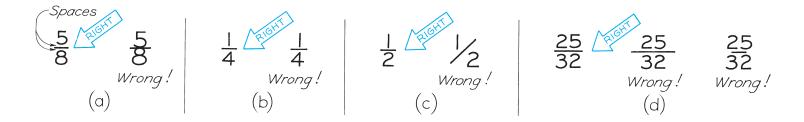


Figure 3-74 Common Errors.

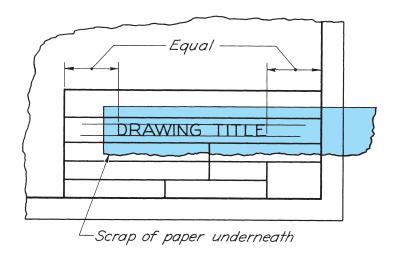


Figure 3-75
Centering Title in Title Box.

TOOL GRINDING MACHINE

TOOL REST SLIDE

SCALE: FULL SIZE

AMERICAN MACHINE COMPANY

NEW YORK CITY

DRAWN BY \_\_\_\_ CHECKED BY \_\_\_\_

Figure 3-76

Balanced Machine-Drawing Title.

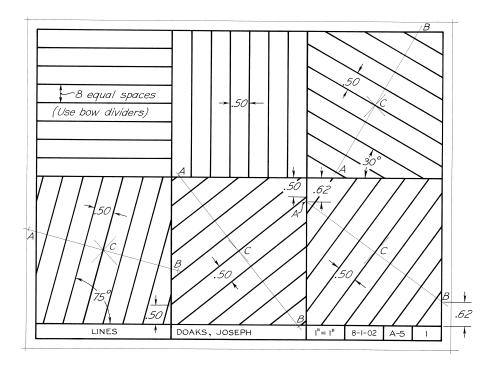


Figure 3-77

Using Layout A-2 or A4-2 (adjusted), divide working space into six equal rectangles and draw visible lines as shown. Draw construction lines AB through centers C at right angles to required lines; then along each construction line, set off 0.50" spaces and draw required visible lines. Omit dimensions and instructional notes.

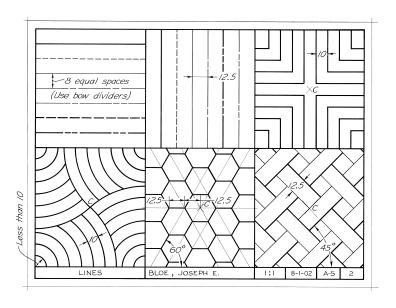


Figure 3-78

Using Layout A–2 or A4–3 (adjusted), divide working space into six equal rectangles, and draw lines as shown. In first two spaces, draw conventional lines to match those in Fig. 3.9. In remaining spaces, locate centers C by diagonals, and then work constructions out from them. Omit the metric dimensions and instructional notes.

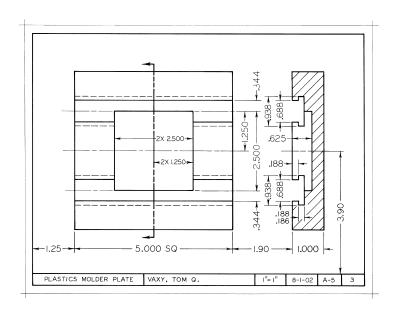


Figure 3-79
Using Layout A–2 or A4–2 (adjusted), draw views in pencil as shown. Omit all dimensions.

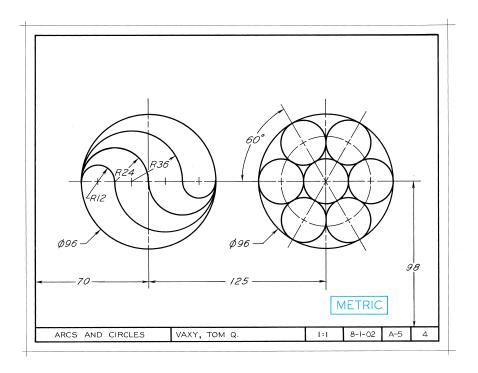


Figure 3-80

Using Layout A–2 or A4–3 (adjusted), draw figures in pencil as shown. Use bow pencil for all arcs and circles within its radius range. Omit all dimensions.

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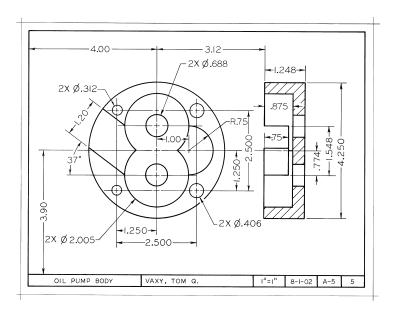


Figure 3.81

Using Layout A–2 or A4–2 (adjusted), draw views in pencil as shown. Use bow pencil for all arcs and circles within its radius range. Omit all dimensions.

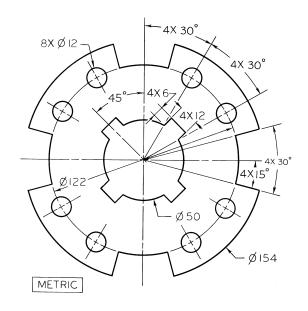


Figure 3-82

Friction Plate. Using Layout A–2 or A4–2 (adjusted), draw in pencil. Omit dimensions and notes.

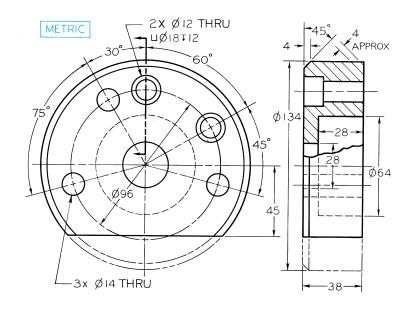


Figure 3-83
Seal Cover. Using Layout A–2 or A4–2 (adjusted), draw in pencil. Omit dimensions and notes.

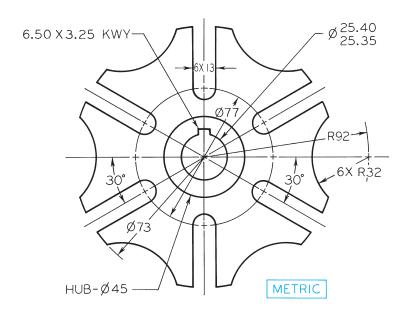


Figure 3-84

Geneva Cam. Using Layout A–2 or A4–2 (adjusted), draw in pencil. Omit dimensions and notes.

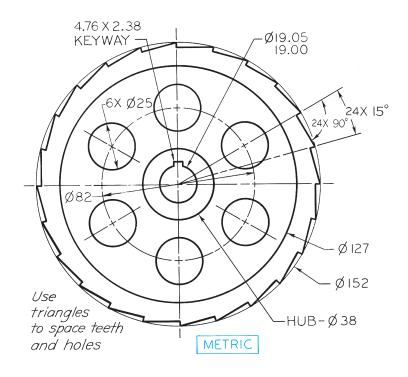


Figure 3-85
Ratchet Wheel. Using Layout A–2 or A4–2 (adjusted), draw in pencil. Omit dimensions and notes.

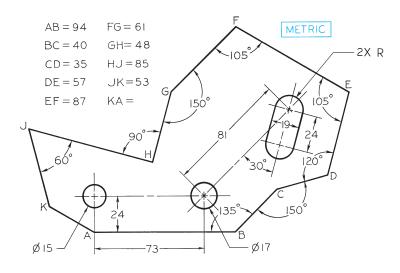


Figure 3-86

Shear Plate. Using Layout A–2 or A4–2 (adjusted), draw accurately in pencil. Give length of KA. Omit other dimensions and notes.

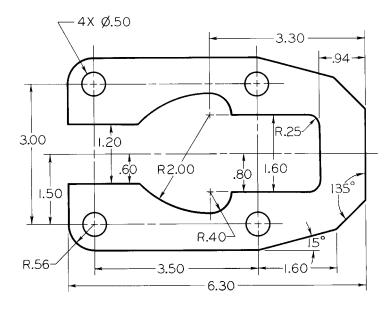


Figure 3-87
Latch Plate. Using Layout A-2 or A4-2 (adjusted), draw in pencil. Omit dimensions and notes.

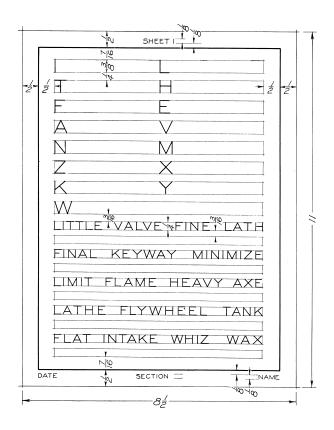


Figure 3-88 Prob. 3.12.

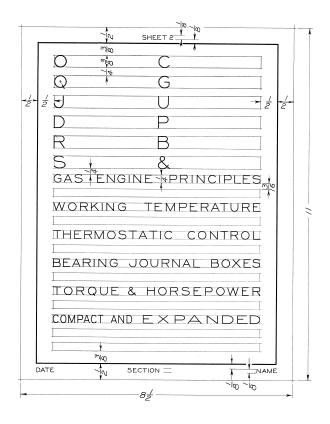


Figure 3-89 Prob. 3.13.

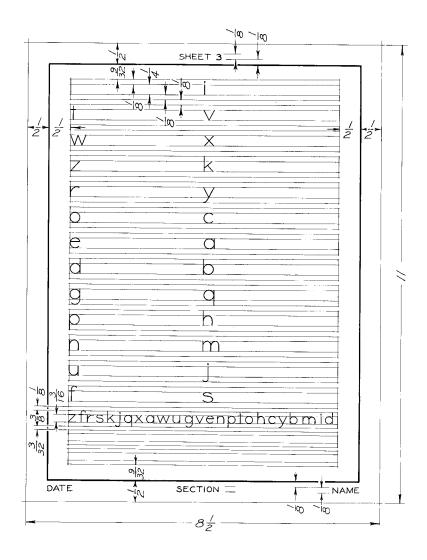


Figure 3-90

Prob. 3.14.

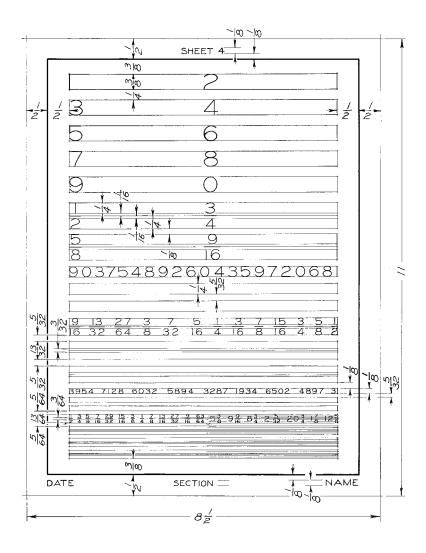


Figure 3-91 Prob. 3.15.

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